



Delrin® 500T NC010

ACETAL RESIN

Common features of Delrin® acetal resins include mechanical and physical properties such as high mechanical strength and rigidity, excellent fatigue and impact resistance, as well as resistance to moisture, gasoline, lubricants, solvents, and many other neutral chemicals. Delrin® acetal resins also have excellent dimensional stability and good electrical insulating characteristics. They are naturally resilient, self-lubricating, and available in a variety of colors and speciality grades.

Delrin® acetal resin typically is used in demanding applications in the automotive, domestic appliances, sports, industrial engineering, electronics, and consumer goods industries.

Delrin® 500T is a toughened, medium viscosity acetal homopolymer resin for injection molding with impact resistance similar to Delrin® 100. It can be used in parts requiring noise reduction.

Product information

Resin Identification	POM-I	ISO 1043
Part Marking Code	>POM-I<	ISO 11469

Rheological properties

Melt volume-flow rate	10 cm ³ /10min	ISO 1133
Melt mass-flow rate	12 g/10min	ISO 1133
Temperature	190 °C	ISO 1133
Load	2.16 kg	ISO 1133
Melt mass-flow rate, Temperature	190 °C	ISO 1133
Melt mass-flow rate, Load	2.16 kg	ISO 1133
Moulding shrinkage, parallel	1.5 %	ISO 294-4, 2577
Moulding shrinkage, normal	1.6 %	ISO 294-4, 2577

Typical mechanical properties

Tensile Modulus	2300 MPa	ISO 527-1/-2
Yield stress	55 MPa	ISO 527-1/-2
Yield strain	18 %	ISO 527-1/-2
Nominal strain at break	35 %	ISO 527-1/-2
Flexural Modulus	2100 MPa	ISO 178
Flexural Stress at 3.5%	60 MPa	ISO 178
Tensile creep modulus, 1h	2300 MPa	ISO 899-1
Tensile creep modulus, 1000h	1200 MPa	ISO 899-1
Charpy impact strength, 23°C	N kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C	330 kJ/m ²	ISO 179/1eU
Charpy notched impact strength, 23°C	13 kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	8.5 kJ/m ²	ISO 179/1eA
Izod notched impact strength, 23°C	14 kJ/m ²	ISO 180/1A
Izod notched impact strength, -40°C	9 kJ/m ²	ISO 180/1A
Hardness, Rockwell, M-scale	79 -	ISO 2039-2



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Hardness, Rockwell, R-scale	117 -	ISO 2039-2
Ball indentation hardness, H 961/30	155 MPa	ISO 2039-1
Poisson's ratio	0.39 -	

Tribological properties

Coefficient of sliding friction, 1h against itself	0.22 -	ASTM 1894
Specific wear rate, against itself	40 E-6 mm ³ /N.m	ASTM 1894

Thermal properties

Melting temperature, 10°C/min	178 °C	ISO 11357-1/-3
Temp. of deflection under load, 1.8 MPa	80 °C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	145 °C	ISO 75-1/-2
Vicat softening temperature, 50°C/h, 50N	140 °C	ISO 306
Vicat softening temperature, 50°C/h 10N	172 °C	ISO 306
Coeff. of linear therm. expansion, parallel	130 E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	120 E-6/K	ISO 11359-1/-2
RTI, electrical, 0.75mm	105 °C	UL 746B
RTI, electrical, 1.5mm	105 °C	UL 746B
RTI, electrical, 3mm	105 °C	UL 746B
RTI, impact, 0.75mm	85 °C	UL 746B
RTI, impact, 1.5mm	85 °C	UL 746B
RTI, impact, 3mm	85 °C	UL 746B
RTI, strength, 0.75mm	85 °C	UL 746B
RTI, strength, 1.5mm	85 °C	UL 746B
RTI, strength, 3mm	85 °C	UL 746B

Flammability

Burning Behav. at 1.5mm nom. thickn.	HB class	IEC 60695-11-10
Thickness tested	1.5 mm	IEC 60695-11-10
UL recognition	yes -	UL 94
Burning Behav. at thickness h	HB class	IEC 60695-11-10
Thickness tested	0.75 mm	IEC 60695-11-10
UL recognition	yes -	UL 94
Glow Wire Flammability Index, 1mm	550 °C	IEC 60695-2-12
Glow Wire Flammability Index, 2mm	550 °C	IEC 60695-2-12
Glow Wire Flammability Index, 3mm	550 °C	IEC 60695-2-12
FMVSS Class	B -	ISO 3795 (FMVSS 302)
Burning rate, Thickness 1 mm	45 mm/min	ISO 3795 (FMVSS 302)

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Electrical properties

Relative permittivity, 100Hz	3.6 -	IEC 62631-2-1
Relative permittivity, 1MHz	3.6 -	IEC 62631-2-1
Dissipation factor, 1MHz	160 E-4	IEC 62631-2-1
Volume resistivity	>1E13 Ohm.m	IEC 62631-3-1
Surface resistivity	1E15 Ohm	IEC 62631-3-2
Comparative tracking index	600 -	IEC 60112

Other properties

Humidity absorption, 2mm	0.21 %	Sim. to ISO 62
Water absorption, 2mm	0.82 %	Sim. to ISO 62
Density	1380 kg/m ³	ISO 1183
Density of melt	1180 kg/m ³	
Water Absorption, Immersion 24h	0.3 %	Sim. to ISO 62

VDA Properties

Emissions	<8 ^[1] mg/kg	VDA 275
Fogging, G-value (condensate)	0.2 mg	ISO 6452
[1]: <5		

Injection

Drying Recommended	yes
Drying Temperature	80 °C
Drying Time, Dehumidified Dryer	4 - 8 h
Processing Moisture Content	≤0.05 %
Melt Temperature Optimum	205 °C
Min. melt temperature	200 °C
Max. melt temperature	210 °C
Max. screw tangential speed	0.3 m/s
Mold Temperature Optimum	50 °C
Min. mould temperature	40 °C
Max. mould temperature	60 °C
Hold pressure range	60 - 80 MPa
Hold pressure time	7.5 s/mm
Annealing time, optional	30 min/mm
Annealing temperature	160 °C

Characteristics

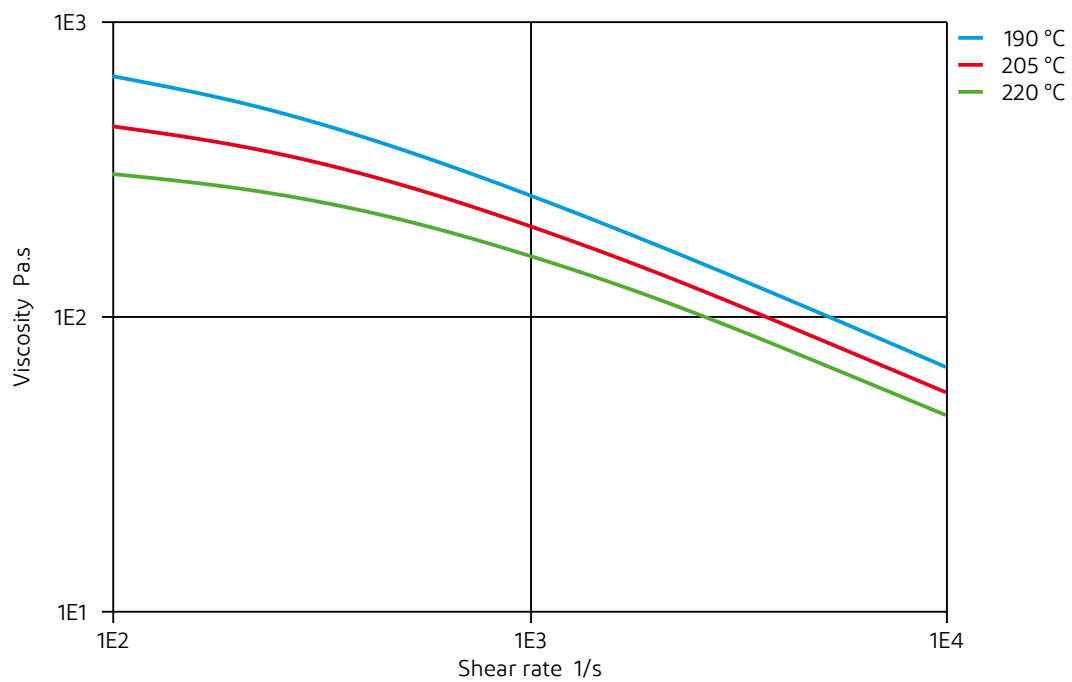
Additives	Release agent
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Viscosity-shear rate

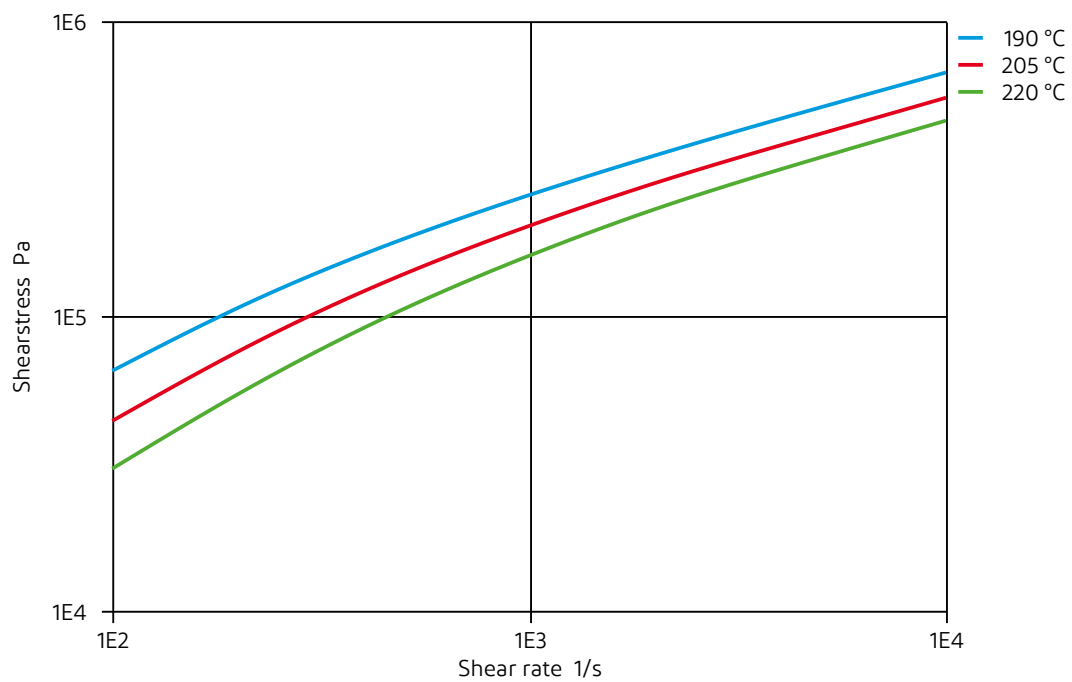




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Shearstress-shear rate

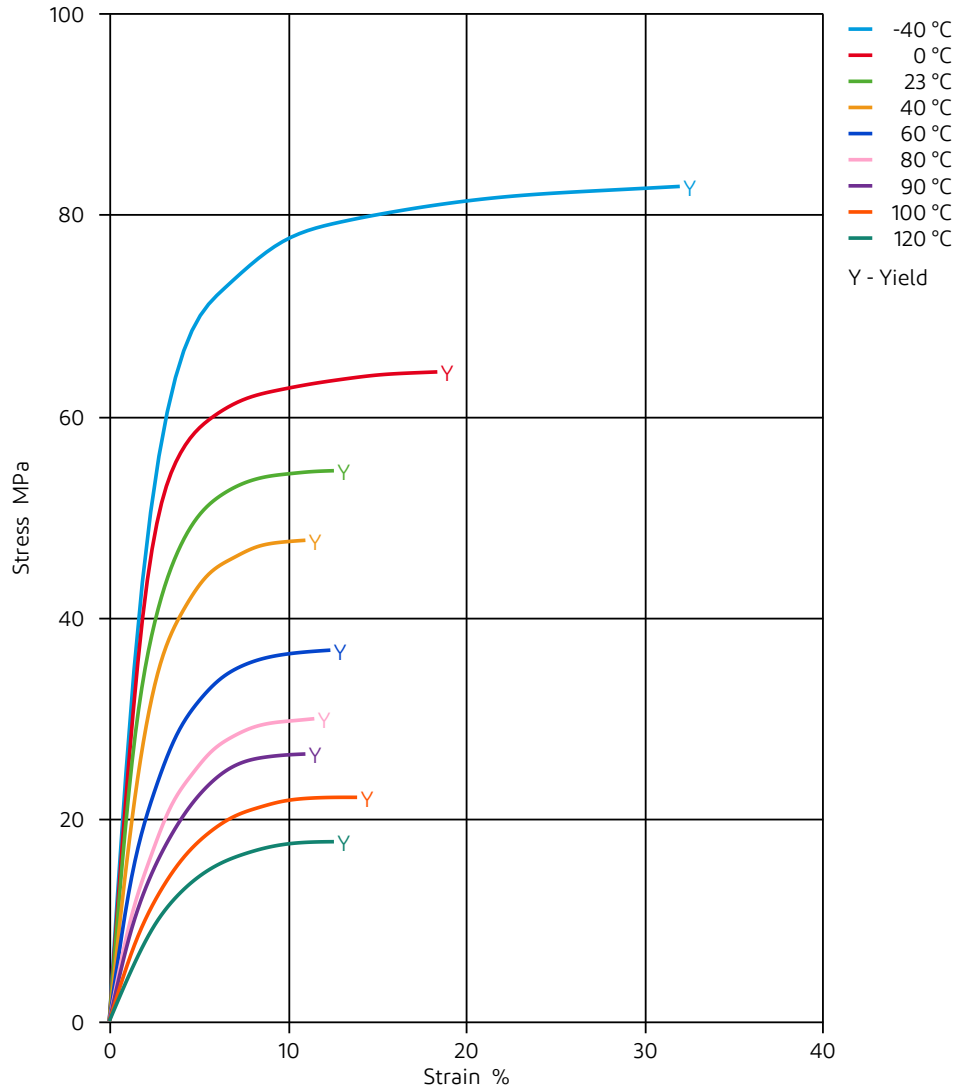




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Stress-strain

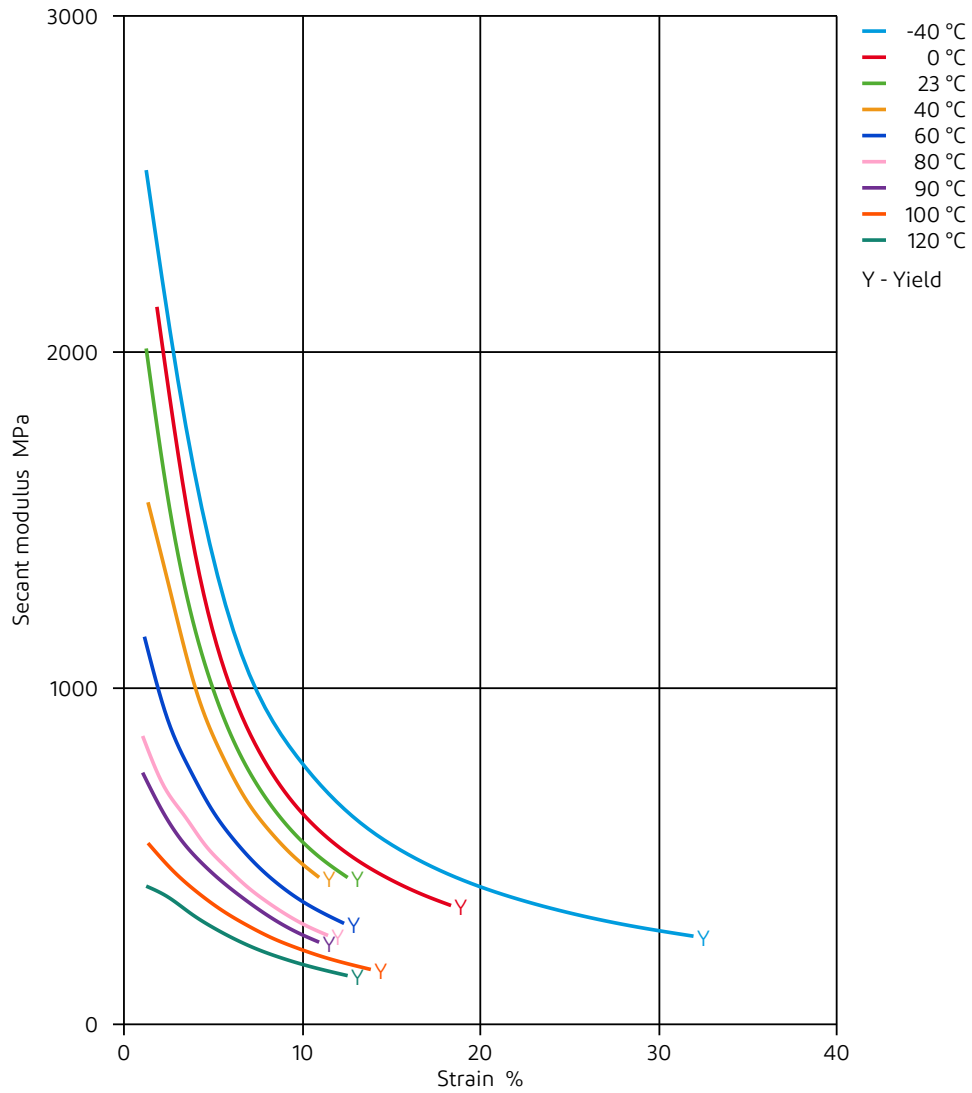




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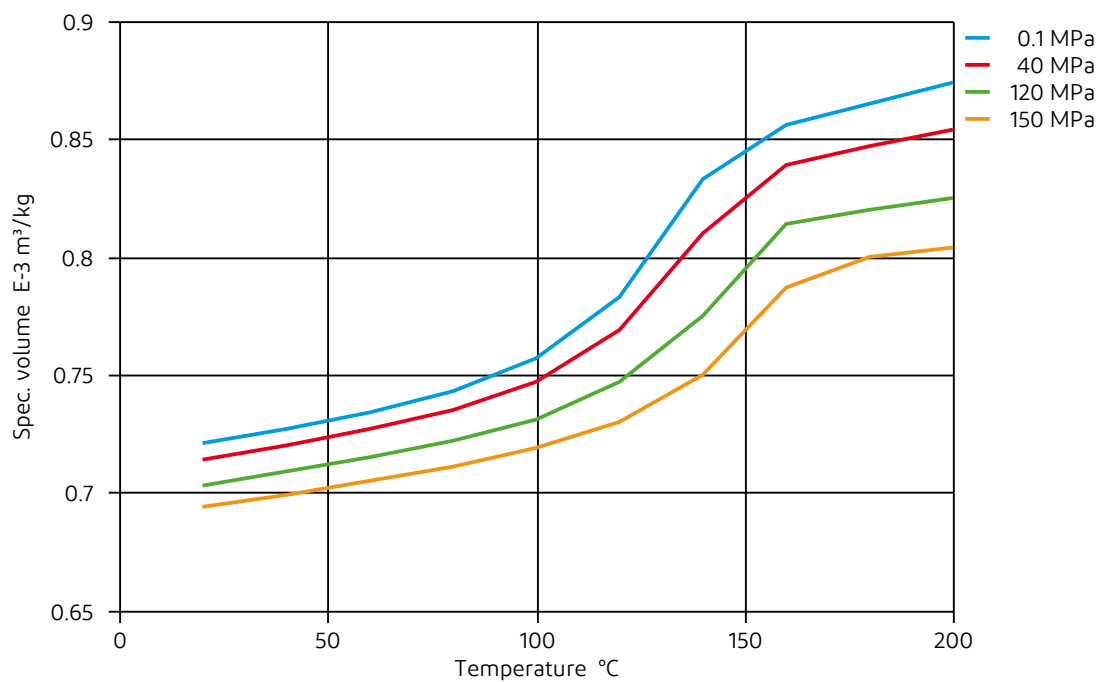
Secant modulus-strain



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Specific volume-temperature (pvT)

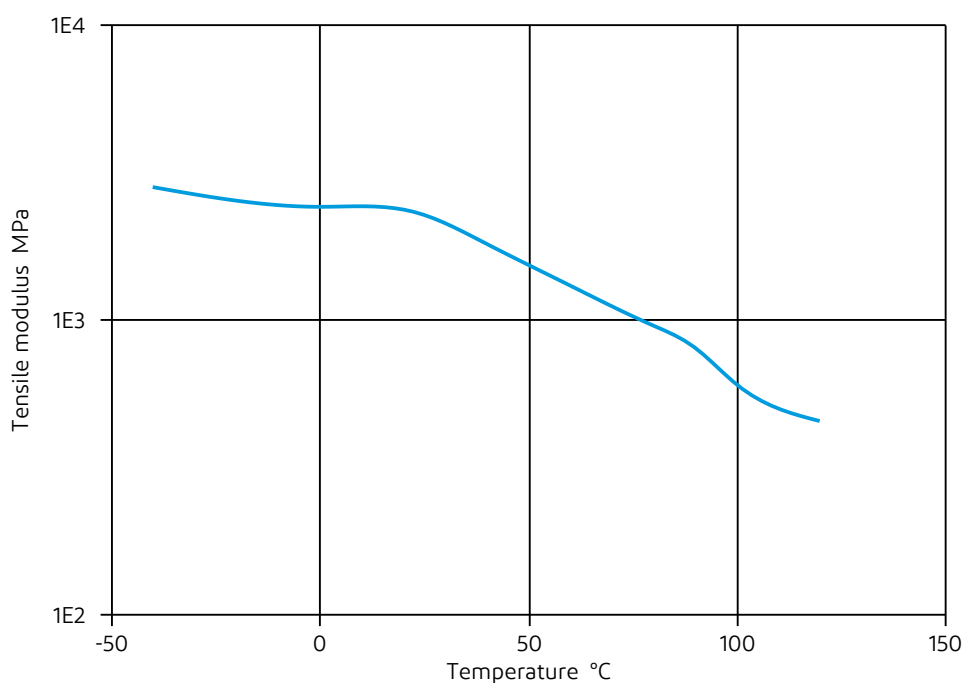




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Tensile modulus-temperature



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