



Zytel® 70G50HSLA BK039B

NYLON RESIN

Common features of Zytel® nylon resin include mechanical and physical properties such as high mechanical strength, excellent balance of stiffness and toughness, good high temperature performance, good electrical and flammability properties, good abrasion and chemical resistance. In addition, Zytel® nylon resins are available in different modified and reinforced grades to create a wide range of products with tailored properties for specific processes and end-uses. Zytel® nylon resin, including most flame retardant grades, offer the ability to be coloured.

The good melt stability of Zytel® nylon resin normally enables the recycling of properly handled production waste. If recycling is not possible, DuPont recommends, as the preferred option, incineration with energy recovery (-31kJ/g of base polymer) in appropriately equipped installations. For disposal, local regulations have to be observed.

Zytel® nylon resin typically is used in demanding applications in the automotive, furniture, domestic appliances, sporting goods and construction industry.

Zytel® 70G50HSLA BK039B is a 50% glass fiber reinforced, heat stabilised polyamide 66 resin for injection moulding. It has excellent flow characteristics.

Product information

Resin Identification	PA66-GF50	ISO 1043
Part Marking Code	>PA66-GF50<	ISO 11469
ISO designation	ISO 16396-PA66,GF50,M1CGHR,S10-160	

Rheological properties

	dry/cond.		
Viscosity number	105/* ^[1]	cm ³ /g	ISO 307, 1157, 1628
Moulding shrinkage, parallel	0.3/-	%	ISO 294-4, 2577
Moulding shrinkage, normal	0.8/-	%	ISO 294-4, 2577
[1]: 96% sulfuric acid			

Typical mechanical properties

	dry/cond.		
Tensile Modulus	17000/13000	MPa	ISO 527-1/-2
Stress at break	240/170	MPa	ISO 527-1/-2
Strain at break	2.4/3.5	%	ISO 527-1/-2
Flexural Modulus	16000/12000	MPa	ISO 178
Flexural Strength	400/280	MPa	ISO 178
Flexural Stress at 3.5%	-/270	MPa	ISO 178
Compressive strength	215/-	MPa	ISO 604
Shear Strength	90/-	MPa	ASTM D 732
Tensile creep modulus, 1h	*/10000	MPa	ISO 899-1
Tensile creep modulus, 1000h	*/8000	MPa	ISO 899-1
Charpy impact strength, 23°C	90/95	kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C	90/90	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, 23°C	15/20	kJ/m ²	ISO 179/1eA



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Charpy notched impact strength, -30°C	15/14	kJ/m ²	ISO 179/1eA
Puncture energy, 23°C	10/-	J	ISO 6603-2
Ball indentation hardness, H 961/30	300/-	MPa	ISO 2039-1
Poisson's ratio	0.33/0.33	-	

Thermal properties

dry/cond.

Melting temperature, 10°C/min	262/*	°C	ISO 11357-1/-3
Glass transition temperature, 10°C/min	65/20	°C	ISO 11357-1/-2
Temp. of deflection under load, 1.8 MPa	255/*	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	261/*	°C	ISO 75-1/-2
Vicat softening temperature, 50°C/h, 50N	255/*	°C	ISO 306
CLTE, Parallel, -40-23°C	13/*	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, parallel	9/*	E-6/K	ISO 11359-1/-2
CLTE, Parallel, 23-55°C(73-130°F)	19/-	E-6/K	ASTM E 831
CLTE, Parallel, 55-160°C	19/*	E-6/K	ISO 11359-1/-2
CLTE, Normal, -40-23°C	42/*	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	72/*	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, Normal,23-55°C (73-130°F)	61/-	E-6/K	ASTM E 831
Coeff. of linear therm. expansion, Normal, 55-160°C	114/*	E-6/K	ISO 11359-1/-2
Thermal conductivity solid	0.46	W/(m K)	
Thermal conductivity of melt	0.31	W/(m K)	
Spec. heat capacity of melt	1870	J/(kg K)	
RTI, electrical, 0.75mm	120	°C	UL 746B
RTI, electrical, 1.5mm	120	°C	UL 746B
RTI, electrical, 3mm	120	°C	UL 746B
RTI, impact, 0.75mm	115	°C	UL 746B
RTI, impact, 1.5mm	125	°C	UL 746B
RTI, impact, 3mm	130	°C	UL 746B
RTI, strength, 0.75mm	115	°C	UL 746B
RTI, strength, 1.5mm	125/*	°C	UL 746B
RTI, strength, 3mm	130	°C	UL 746B

Flammability

dry/cond.

Burning Behav. at 1.5mm nom. thickn.	HB/*	class	IEC 60695-11-10
Thickness tested	1.5/*	mm	IEC 60695-11-10
UL recognition	yes/* ^[2]	-	UL 94
Burning Behav. at thickness h	HB/*	class	IEC 60695-11-10
Thickness tested	0.83/*	mm	IEC 60695-11-10
UL recognition	yes/*	-	UL 94
Oxygen index	24/*	%	ISO 4589-1/-2
FMVSS Class	SE	-	ISO 3795 (FMVSS 302)

[2]: UL yellow card (f1)

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Electrical properties

	dry/cond.		
Volume resistivity	1E13/-	Ohm.m	IEC 62631-3-1
Surface resistivity	*/4E14	Ohm	IEC 62631-3-2
Electric strength	30/-	kV/mm	IEC 60243-1
Comparative tracking index	500/-	-	IEC 60112

Other properties

	dry/cond.		
Humidity absorption, 2mm	1.2/*	%	Sim. to ISO 62
Water absorption, 2mm	4.2/*	%	Sim. to ISO 62
Density	1570/-	kg/m ³	ISO 1183
Density of melt	1400	kg/m ³	
Water Absorption, Immersion 24h	0.8/* ^[3]	%	Sim. to ISO 62

[3]: 2mm wall thickness

VDA Properties

	dry/cond.		
Emission of organic compounds	6.5	µgC/g	VDA 277
Odour	3	class	VDA 270
Fogging, G-value (condensate)	0.4/*	mg	ISO 6452

Injection

Drying Recommended	yes
Drying Temperature	80 °C
Drying Time, Dehumidified Dryer	2 - 4 h
Processing Moisture Content	≤0.2 %
Melt Temperature Optimum	295 °C
Min. melt temperature	285 °C
Max. melt temperature	305 °C
Max. screw tangential speed	0.2 m/s
Mold Temperature Optimum	100 °C
Min. mould temperature	70 °C
Max. mould temperature	120 °C
Hold pressure range	50 - 100 MPa
Hold pressure time	3 s/mm
Ejection temperature	210 °C

Characteristics

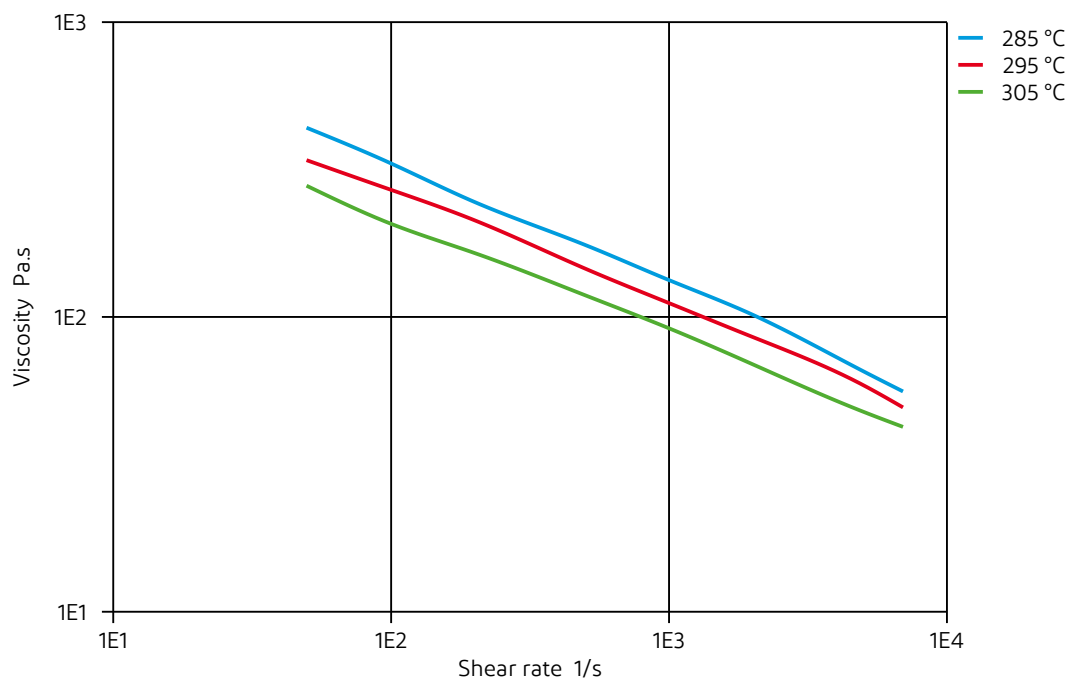
Additives Release agent



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Viscosity-shear rate

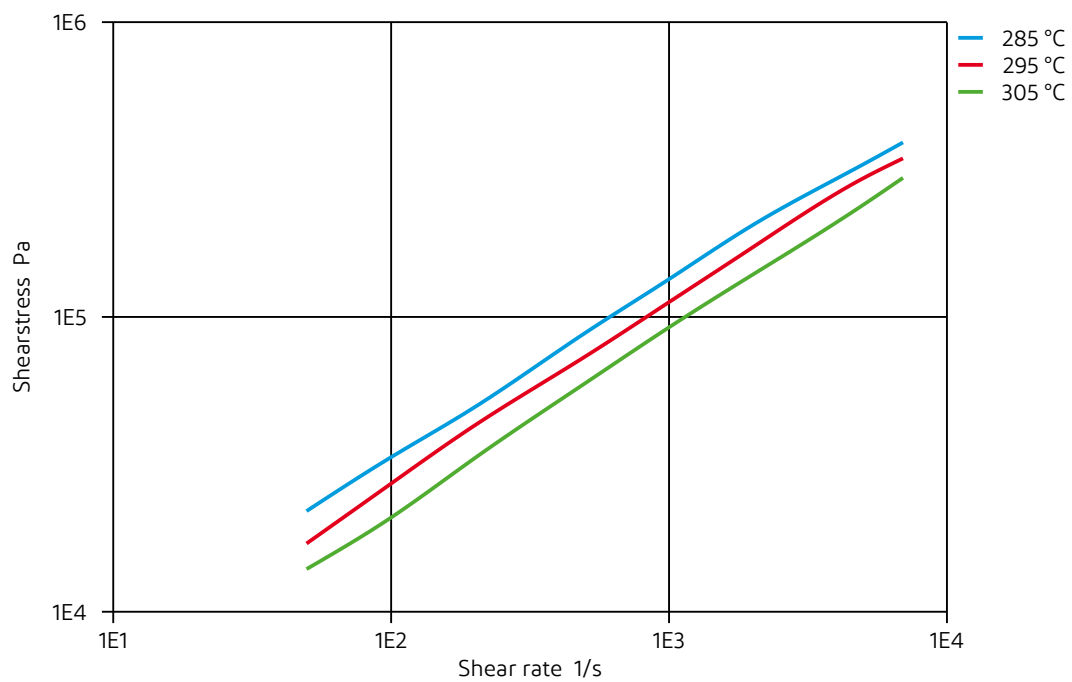




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Shearstress-shear rate

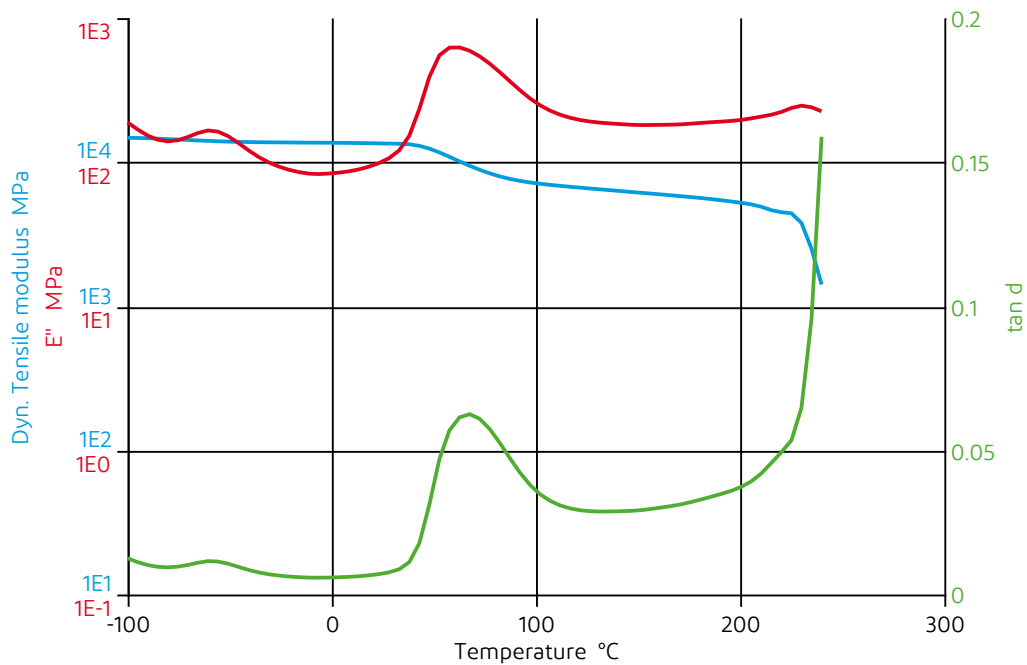




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Dynamic Tensile modulus-temperature (dry)

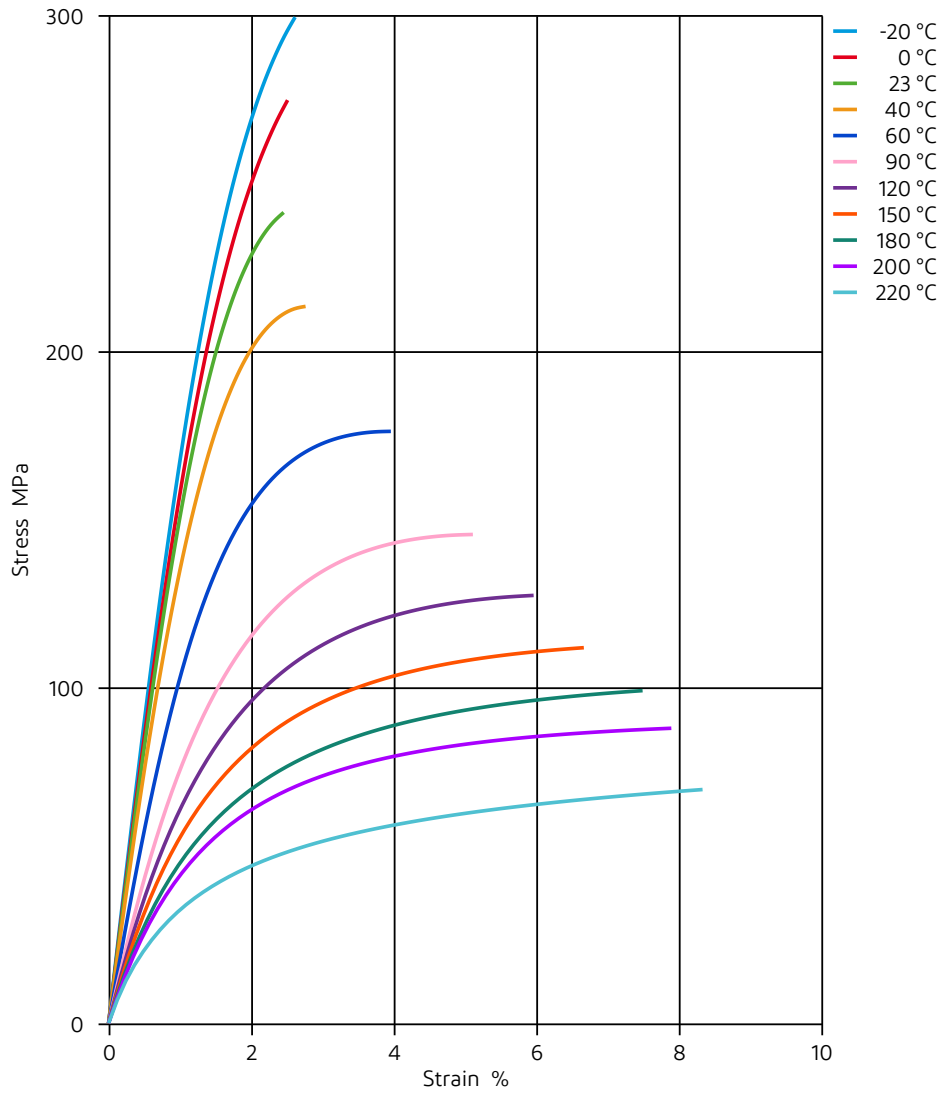




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Stress-strain (dry)

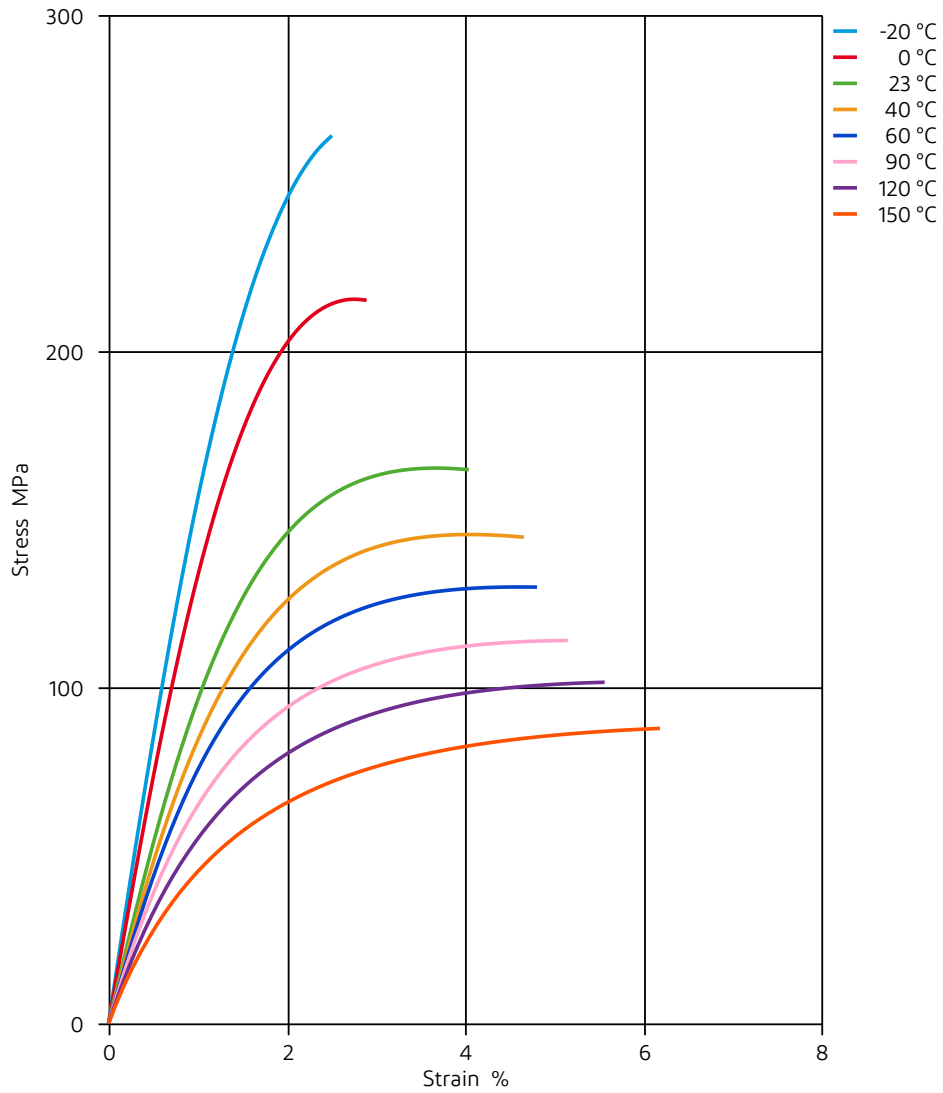




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NYLON RESIN

Stress-strain (cond.)

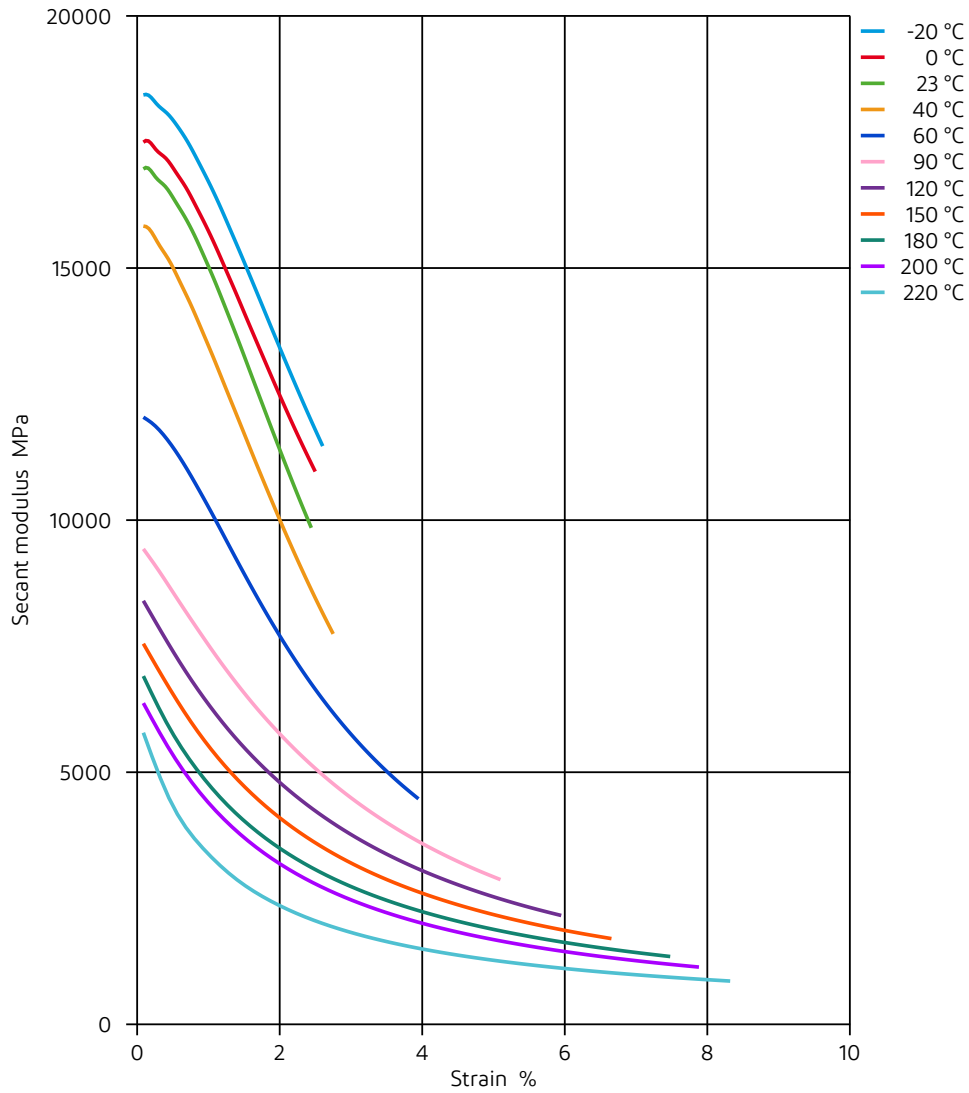




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NYLON RESIN

Secant modulus-strain (dry)

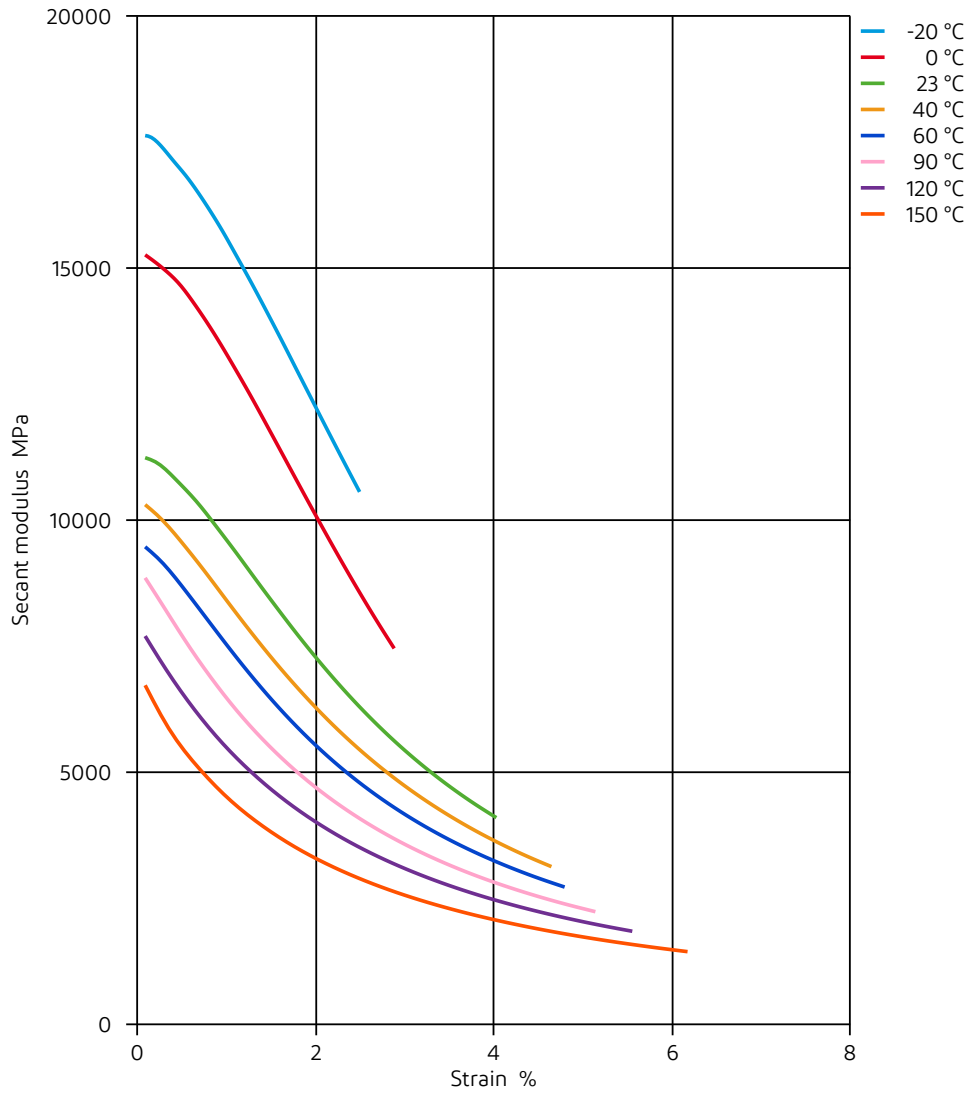




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Secant modulus-strain (cond.)

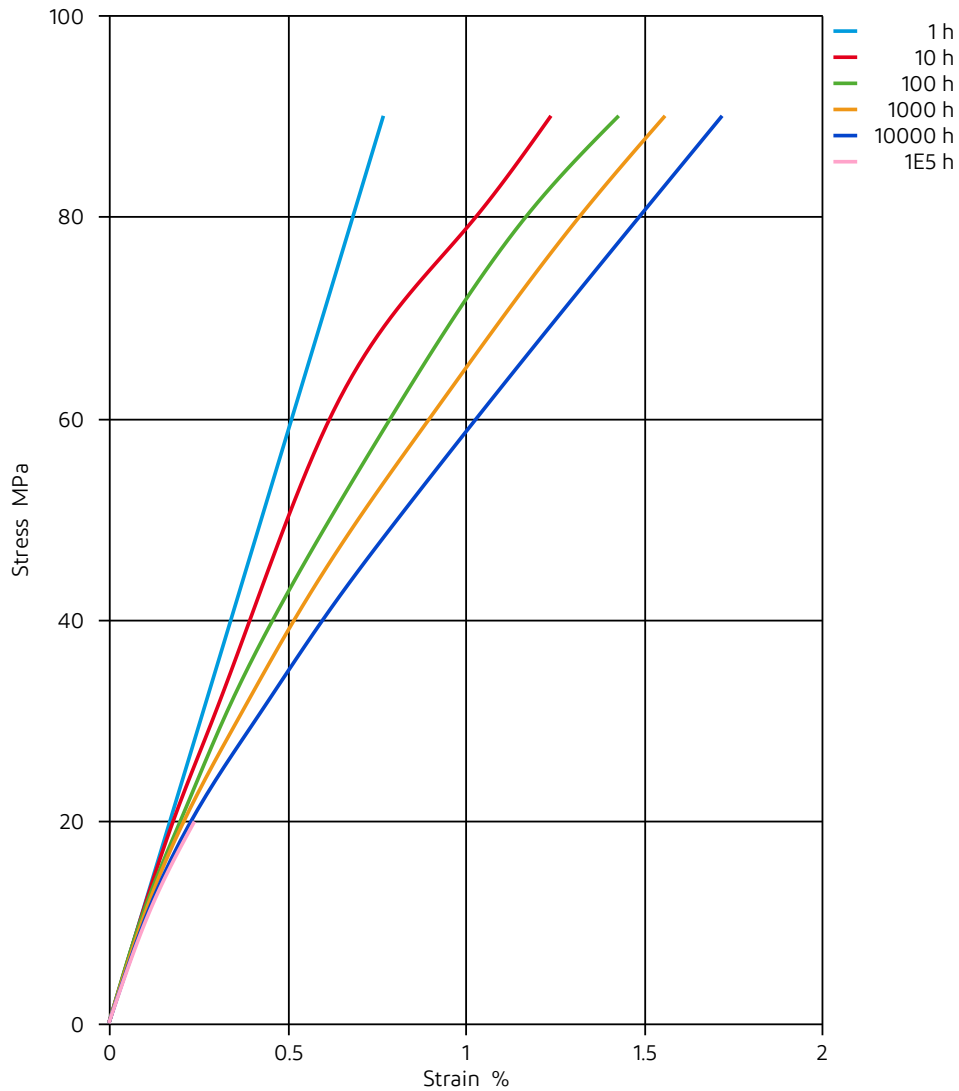




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NYLON RESIN

Stress-strain (isochronous) 23°C (cond.)

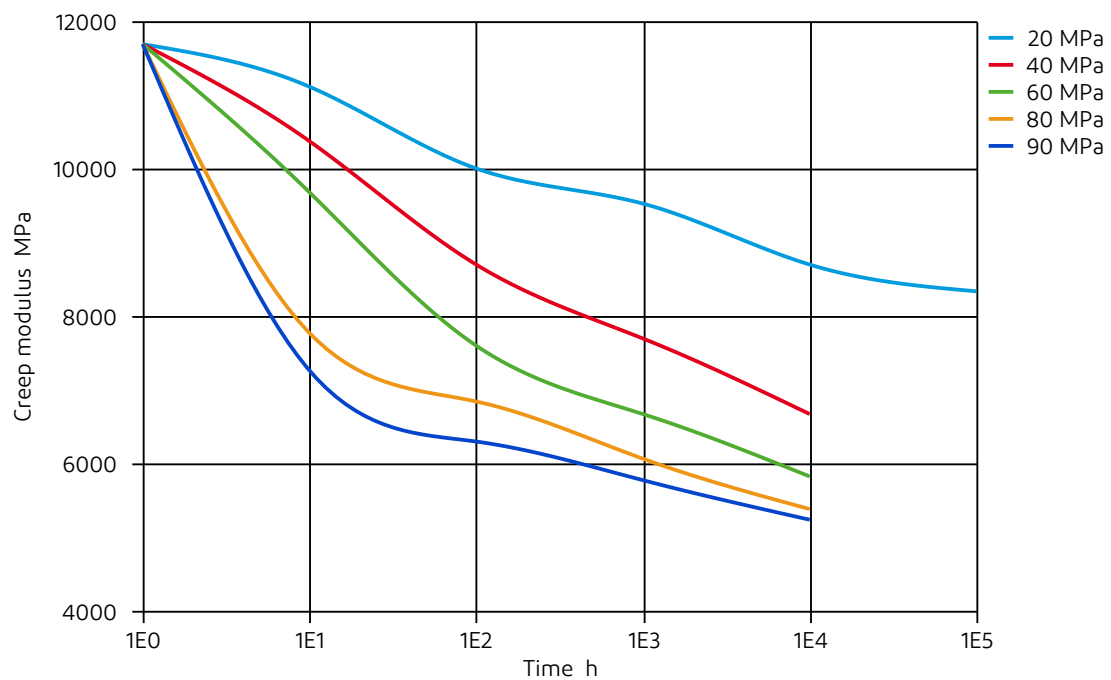




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Creep modulus-time 23°C (cond.)

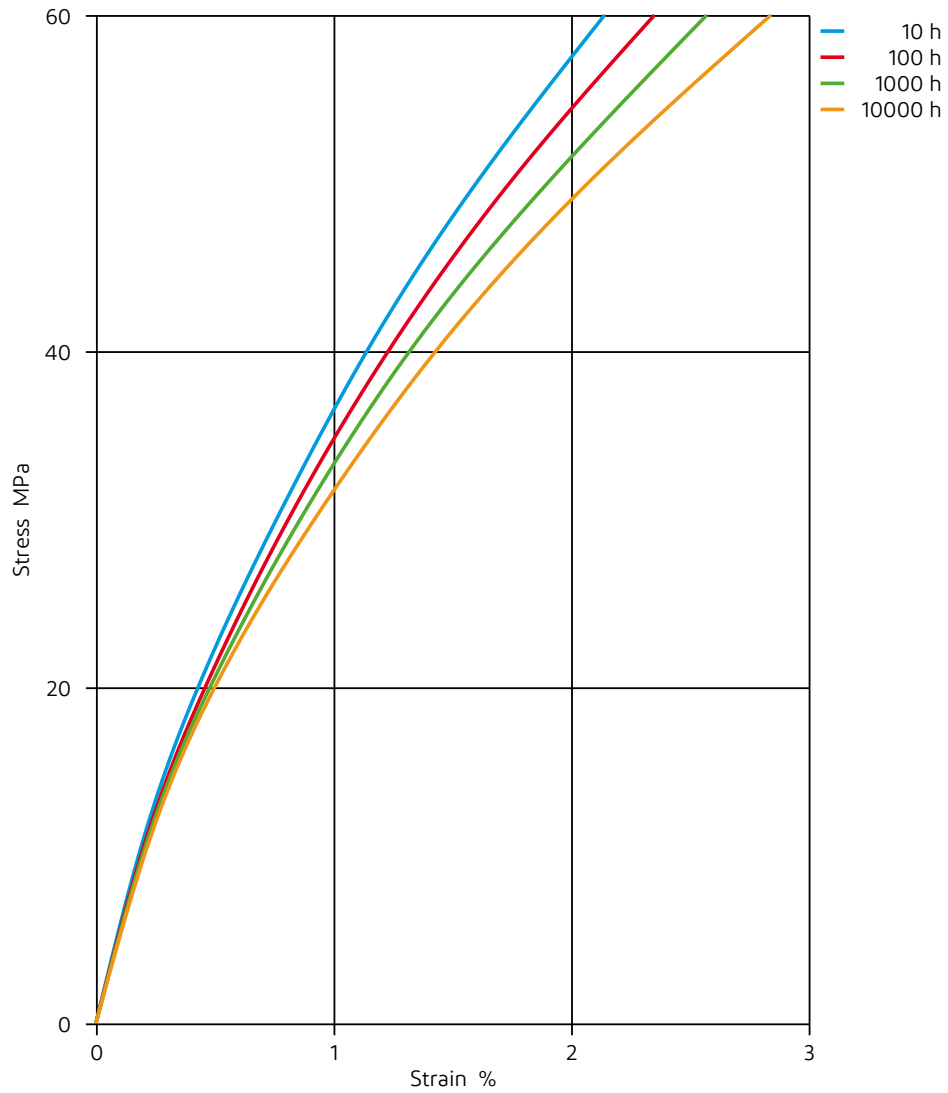




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Stress-strain (isochronous) 140°C (cond.)

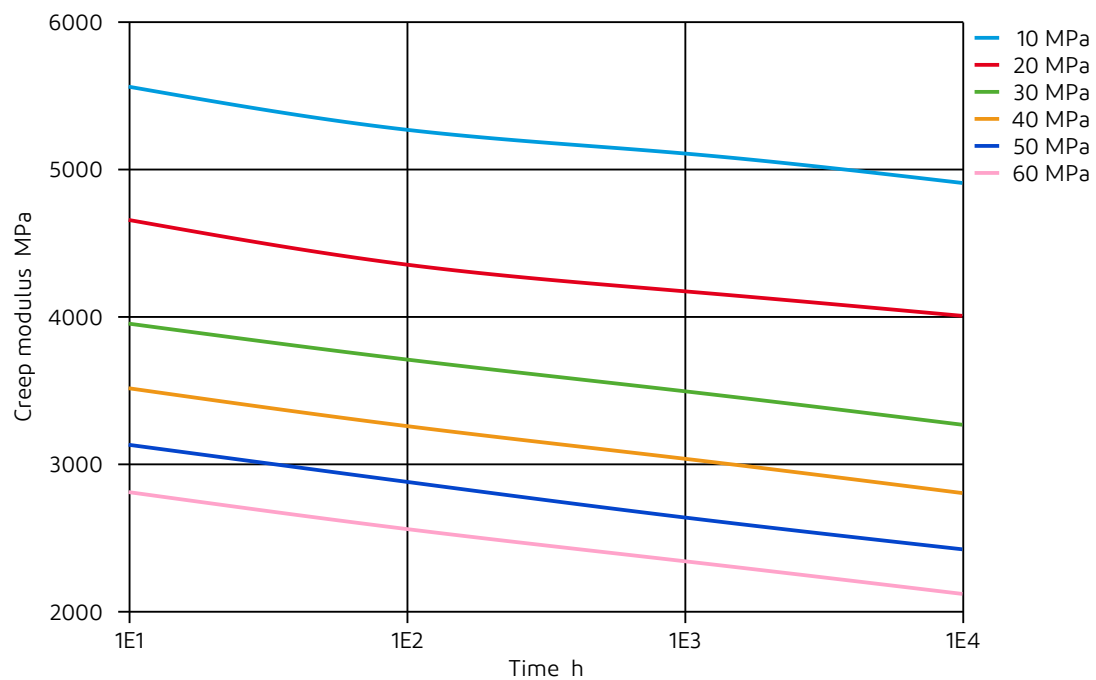




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NYLON RESIN

Creep modulus-time 140°C (cond.)

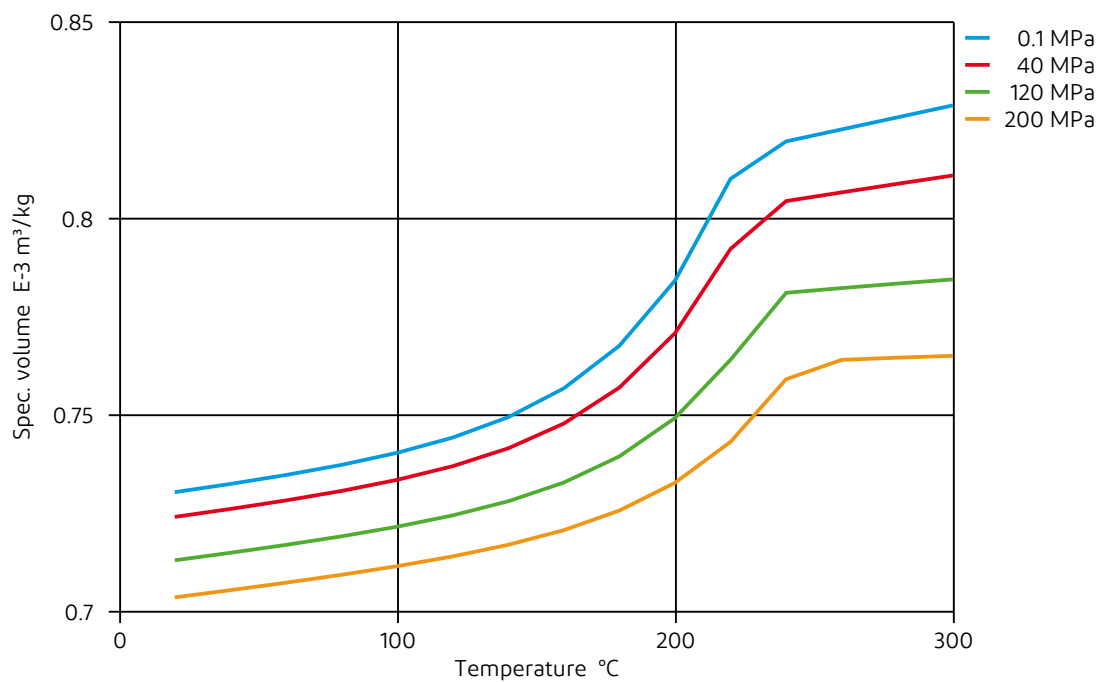




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Specific volume-temperature (pvT)

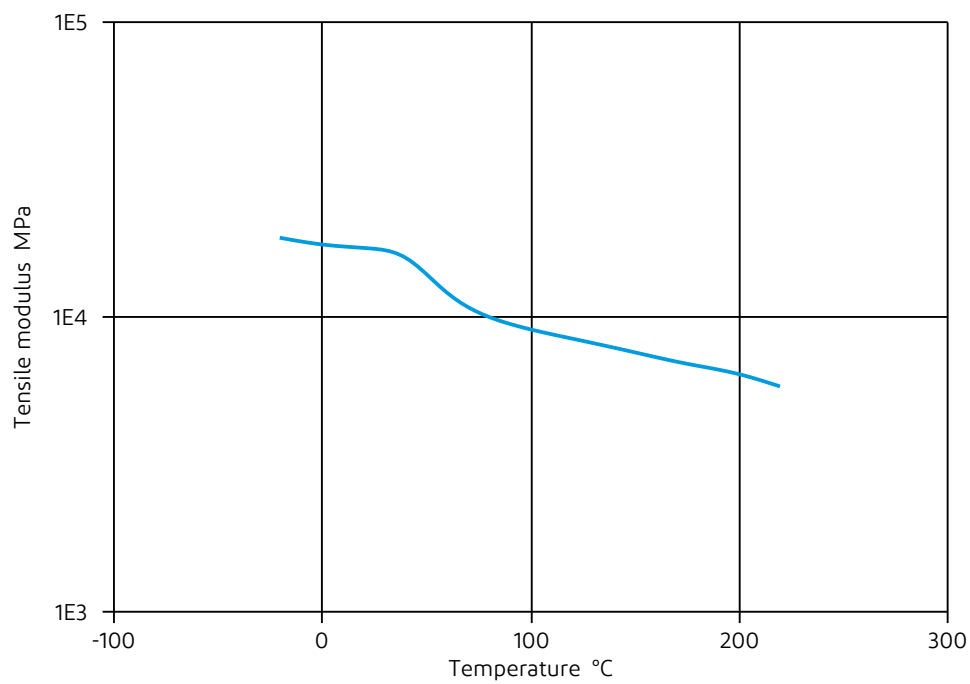




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Tensile modulus-temperature (dry)

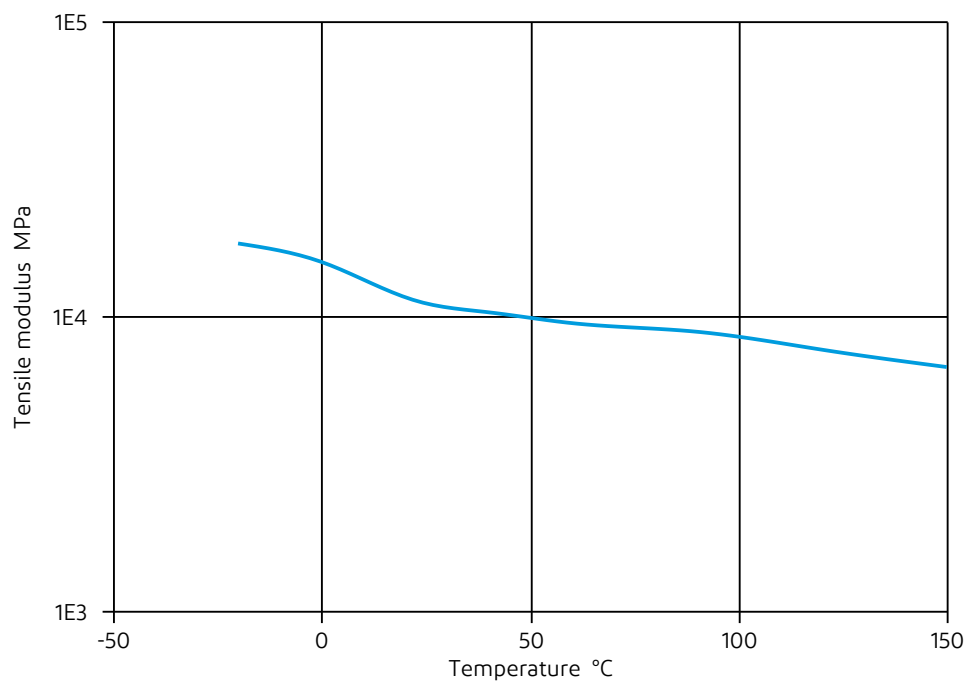




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NYLON RESIN

Tensile modulus-temperature (cond.)

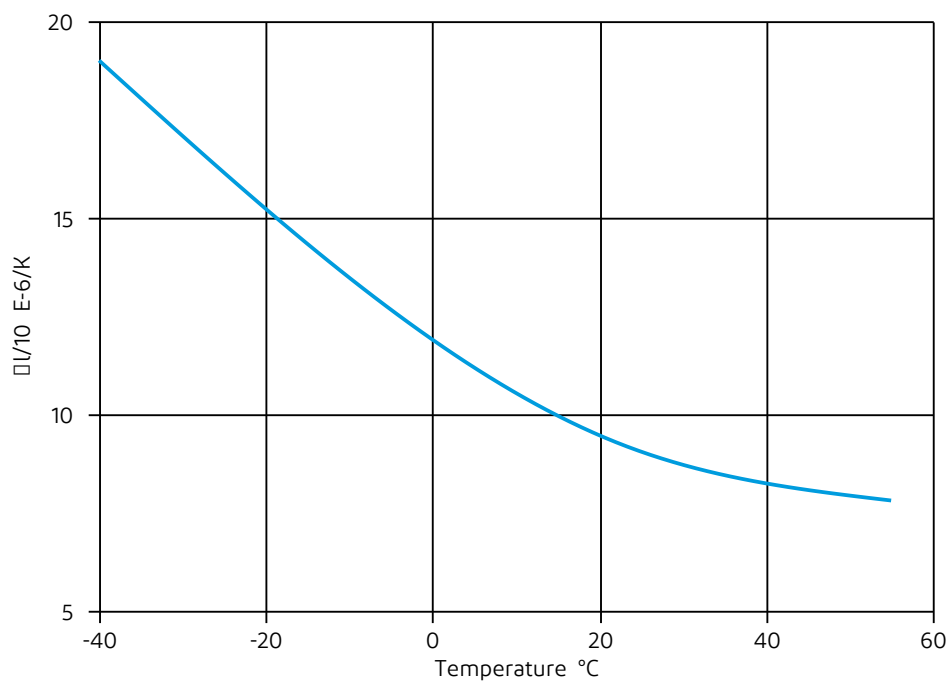




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Coeff. of linear thermal expansion

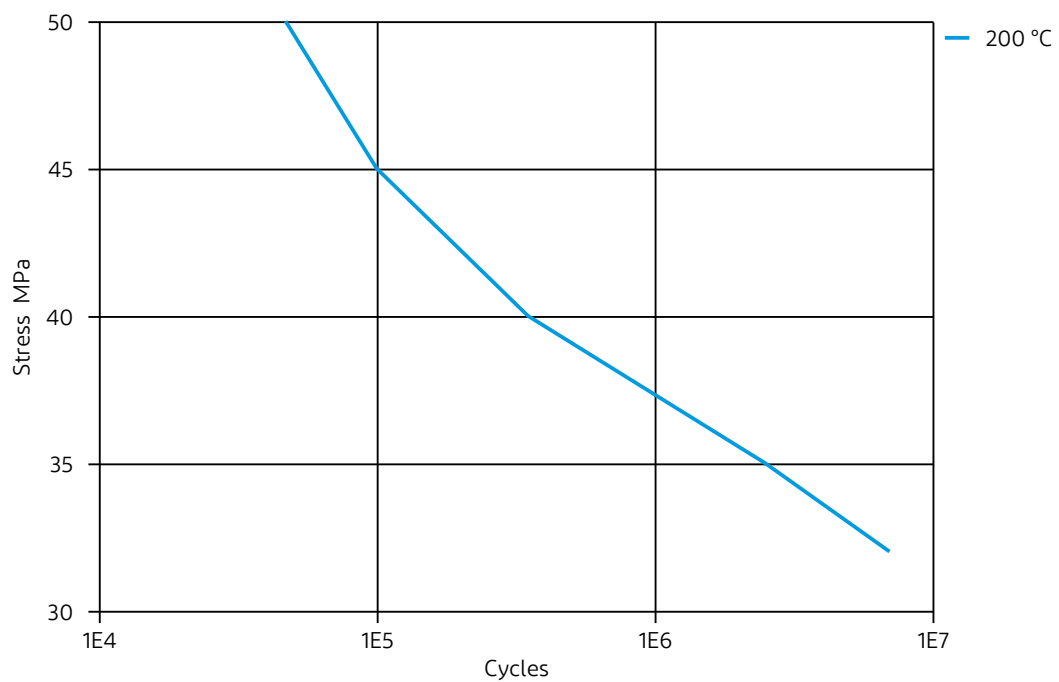




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Tensile Fatigue, 10Hz, R=0.1 @ 2mm (dry)



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Chemical Media Resistance

Acids

- ✓ Acetic Acid (5% by mass), 23°C
- ✓ Citric Acid solution (10% by mass), 23°C
- ✓ Lactic Acid (10% by mass), 23°C
- ✗ Hydrochloric Acid (36% by mass), 23°C
- ✗ Nitric Acid (40% by mass), 23°C
- ✗ Sulfuric Acid (38% by mass), 23°C
- ✗ Sulfuric Acid (5% by mass), 23°C
- ✗ Chromic Acid solution (40% by mass), 23°C

Bases

- ✗ Sodium Hydroxide solution (35% by mass), 23°C
- ✓ Sodium Hydroxide solution (1% by mass), 23°C
- ✓ Ammonium Hydroxide solution (10% by mass), 23°C

Alcohols

- ✓ Isopropyl alcohol, 23°C
- ✓ Methanol, 23°C
- ✓ Ethanol, 23°C

Hydrocarbons

- ✓ n-Hexane, 23°C
- ✓ Toluene, 23°C
- ✓ iso-Octane, 23°C

Ketones

- ✓ Acetone, 23°C

Ethers

- ✓ Diethyl ether, 23°C

Mineral oils

- ✓ SAE 10W40 multigrade motor oil, 23°C
- ✓ SAE 10W40 multigrade motor oil, 130°C
- ✓ SAE 80/90 hypoid-gear oil, 130°C
- ✓ Insulating Oil, 23°C
- ✓ Motor oil OS206 304 Ref.Eng.Oil, ISP, 135°C
- ✓ Hydraulic oil Pentosin CHF 202, 125°C

Standard Fuels

- ✓ ISO 1817 Liquid 1 - E5, 60°C
- ✓ ISO 1817 Liquid 2 - M15E4, 60°C
- ✓ ISO 1817 Liquid 3 - M3E7, 60°C
- ✓ ISO 1817 Liquid 4 - M15, 60°C
- ✓ Standard fuel without alcohol (pref. ISO 1817 Liquid C), 23°C
- ✓ Standard fuel with alcohol (pref. ISO 1817 Liquid 4), 23°C
- ✓ Diesel fuel (pref. ISO 1817 Liquid F), 23°C



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- ✓ Diesel fuel (pref. ISO 1817 Liquid F), 90°C
- ✓ Diesel fuel (pref. ISO 1817 Liquid F), >90°C
- ✓ Diesel EN 590, 100°C

Salt solutions

- ✓ Sodium Chloride solution (10% by mass), 23°C
- ✗ Sodium Hypochlorite solution (10% by mass), 23°C
- ✓ Sodium Carbonate solution (20% by mass), 23°C
- ✓ Sodium Carbonate solution (2% by mass), 23°C
- ✗ Zinc Chloride solution (50% by mass), 23°C

Other

- ✓ Ethyl Acetate, 23°C
- ✗ Hydrogen peroxide, 23°C
- ✓ DOT No. 4 Brake fluid, 130°C
- ✓ DOT No. 4 Brake fluid, 120°C
- ✓ Ethylene Glycol (50% by mass) in water, 108°C
- ✓ 1% nonylphenoxy-polyethyleneoxy ethanol in water, 23°C
- ✓ 50% Oleic acid + 50% Olive Oil, 23°C
- ✓ Water, 23°C
- ✓ Water, 90°C
- ✗ Phenol solution (5% by mass), 23°C
- ✓ Coolant Glysantin G48, 1:1 in water, 125°C

Symbols used:

- ✓ possibly resistant
Defined as: Supplier has sufficient indication that contact with chemical can be potentially accepted under the intended use conditions and expected service life. Criteria for assessment have to be indicated (e.g. surface aspect, volume change, property change).
- ✗ not recommended - see explanation
Defined as: Not recommended for general use. However, short-term exposure under certain restricted conditions could be acceptable (e.g. fast cleaning with thorough rinsing, spills, wiping, vapor exposure).

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